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### Opinion



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# Ecofriendly green biosynthesized of metallic nanoparticles: Bio-reduction mechanism, characterization and pharmaceutical applications in biotechnology industry

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#### Abstract

Biomolecules of live plants, plant extracts and microorganisms such as bacteria, fungi, seaweeds, actinomycetes, algae and microalgae can be used to reduce metal ions to nanoparticles. Biosynthesized nanoparticle effectively controlled oxidative stress, genotoxicity and apoptosis related changes. Green biosynthesized NPs is alternative methods, which is hydrophilic, biocompatible, non-toxic, and used for coating many metal NPs with interesting morphologies and varied sizes. The reducing agents involved include various water-soluble plant metabolites (e.g. alkaloids, phenolic compounds, terpenoids, flavonoids, saponins, steroids, tannins and other nutritional compounds) and co-enzymes. The polysaccharides, proteins and lipids present in the algal membranes act as capping agents and thus limit using of non-biodegradable commercial surfactants. Metallic NPs viz. cobalt, copper, silver, gold, platinum, zirconium, palladium, iron, cadmium and metal oxides such as titanium oxide, zinc oxide, magnetite, etc. have been the particular focus of biosynthesis. Bio-reduction mechanisms, characterization, commercial, pharmacological and biomedical applications of biosynthesized nanoparticles are reviewed.

#### Introduction

It relies on the synthesis and modulation of nanoparticles, which requires significant modifications of the properties of metals [1]. Recently, the diverse applications of metal nanoparticles have been explored in biomedical, agricultural, environmental, and physiochemical areas [1,2]. A Japanese researcher, Norio Taniguchi, first introduced Nanotechnology [3]. Use of Microreaction Technology (MRT) may lower product cost of goods and increases yield and throughput of a manufacturing facility. This technology is able to perform hazardous, high temperature and pressure reactions, as well as those containing unstable or extremely reactive elements. Using MRT, these types of reactions can be safely operated under intensified process conditions. Since the initiation of using MRT in 2003, it has invested millions CHF in improving its continuous flow technologies, facilities, people and know-how to help redefine the future standards of chemical manufacturing. A full line of Development and Manufacturing Capabilities using the Microreaction Technology Platform can be offered. This technology enables new processing that could not have been performed under batch conditions. Known as Flash Chemistry, this approach, which is based on high-resolution reaction time control, serves as a powerful tool for synthesis of organic compounds. Multiple steps of a traditional chemical process can be replaced by a single Flash Chemistry step, which leads to shorter synthetic routes. By shortening reaction routes, we are able to reduce processing time and ultimately reduce cost of goods. Use of flow chemistry also creates processes that are inherently safer due to the higher level of containment.

Nanoparticles are of great scientific interest as they bridge the gap between bulk materials and atomic or molecular structures. Change in size can change the physical and chemical properties. The application of metal nanoparticles is very common due to their wide applications in various industries [4]. NPs with control over particle size shape and crystalline nature has been one of the main objectives in chemistry that could be used for potential applications, such as bio-medical, biosensor, catalyst for bacterial biotoxin elimination and lower cost electrode. NPs having at least one dimension less than 100 nm such as nanosheets; nanotubes and nanowires have gained much attention because of their promising applications [5]. The findings of the present review reveals an eco-friendly, quite rapid and cost-effective biogenic synthesis protocol to synthesize metallic nanoparticles NPs using plants extracts and microorganisms. Characterization and properties of NPs are studied. Pharmacological, biomedical and environmental applications of NPs are reviewed. Nanoparticles have proved to be a likely candidate for antimicrobial, anti-bactericidal and anti-fungicidal activities agents. Cytotoxic drugs act by directly killing selected cells, affecting both the growth and behavior of remaining cells to treat unwanted malignancies and tumors. Cytotoxic can be used to treat various ailments including rheumatoid arthritis, and systemic lupus erythematous. They are commonly used in oncology therapeutics, which represent one of the fastest growing segments of the pharmaceutical and biotechnology industry. While cytotoxic drugs have widespread treatment potential, the successful and safe manufacturing of cytotoxic drugs requires a highly skilled team of experts and well controlled manufacturing facilities.

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In conclusion, green biogenic metallic nanoparticles may be considered as a potent cytotoxic, apoptotic and novel, effective drug against microbes. Therefore, they are good candidate for applications including medical, catalysis, electrochemistry, biotechnology, and trace-substance detection.

#### Principles of green biosynthesized chemistry

#### Many of the Principles of Green Biosynthesized Chemistry:

- Prevention
- Atom Economy
- Less Hazardous Chemical Syntheses
- Safer Solvents and Auxiliaries
- Design for Energy Efficiency
- Reduce Derivatives
- Catalysis
- Inherently Safer

The following list outlines an early conception of what would make a greener chemical, process, or product.

- **1. Prevention:** It is better to prevent waste than to treat or clean up waste after it has been created.
- **2. Atom Economy:** Synthetic methods should be designed to maximize the incorporation of all materials used in the process into the final product.
- **3. Less Hazardous Chemical Syntheses:** Wherever practicable, synthetic methods should be designed to use and generate substances that possess little or no toxicity to human health and the environment.
- 4. **Designing Safer Chemicals:** Chemical products should be designed to affect their desired function while minimizing their toxicity.
- **5. Safer Solvents and Auxiliaries:** The use of auxiliary substances (e.g., solvents, separation agents, etc.) should be made unnecessary wherever possible and innocuous when used.
- **6. Design for Energy Efficiency:** Energy requirements of chemical processes should be recognized for their environmental and economic impacts and should be minimized. If possible, synthetic methods should be conducted at ambient temperature and pressure.
- 7. Use of Renewable Feedstock's: A raw material or feedstock should be renewable rather than depleting whenever technically and economically practicable.
- 8. Reduce Derivatives: Unnecessary derivatization (use of blocking groups, protection/ deprotection, temporary modification of physical/chemical processes) should be minimized or avoided if possible, because such steps require additional reagents and can generate waste.
- **9.** Catalysis: Catalytic reagents (as selective as possible) are superior to stoichiometric reagents.
- 10.Anastas, P. T.; Warner, J. C. Green Chemistry: Theory and Practice, Oxford University Press: New York, 1998; by permission of Oxford University Press.

- **11.Design for Degradation:** Chemical products should be designed so that at the end of their function they break down into innocuous degradation products and do not persist in the environment.
- **12.Real-time analysis for Pollution Prevention:** Analytical methodologies need to be further developed to allow for real-time, in-process monitoring and control prior to the formation of hazardous substances.
- **13.Inherently Safer Chemistry for Accident Prevention:** Substances and the form of a substance used in a chemical process should be chosen to minimize the potential for chemical accidents, including releases, explosions, and fires.

#### Methods and synthesis technologies

Using and developing advanced chemical technologies that allow delivering superior products and services to customers. Working with a variety of chemical product platforms and technologies to help optimize your process to meet your launch timelines and commercial needs. In addition to the Standard Chemical Transformations, many chemical processes involving Wittig, Enzymatic, Emulsion, Organolithium, and Organometallic Reactions and so on. Based on its specific backward integration, it has developed several product platforms with a broad range of products.

#### Solid material technology

The physical properties of the solid material such as particle size, flowability or absence of dust become increasingly important as an additional product value. Solid Material Technology Team was established to provide state-of-the art solid technologies. This competence center is focused on the three linked disciplines which contribute to a rapid and competitive processing environment.

- Solid-Liquid Separation
- Particle Forming
- Bulk Power Handling

#### Plant design

Designs and constructs new plants with both continuous and batch equipment. There is able to react quickly to the changing technical and market requirements. Multi-purpose plants are modularly designed, allowing them to be quickly and effectively adapted for a wide range of changing product portfolios.

The nature of the plant extract, its concentration, the concentration of the metal salt, the pH, temperature and contact time are known to affect the rate of production of the nanoparticles, their quantity and other characteristics. Biosynthesis reaction can be altered by wide range of metal concentration and amount of plant extract in the reaction medium, it may transform the shapes and size of the nanoparticles.

#### Preparation of metallic NPs

The energy and growth rate of a crystal can be controlled by the introduction of a suitable templating agent or a surfactant, which lowers the interfacial energy [6]. The alga caused the reduction of auric chloride solution and the AuNPs were stable in solution, which is important from biological prospective. Au NPs were prepared from this algal biomass with a reaction time of 10 min. This pathway proves to be one of the promising 'green' routes for the synthesis of NPs. They exhibit excellent antimicrobial and antioxidant properties as their surface is functionalized [7]. Prasiola crispa is other freshwater green algae, which

is used for the one-step biosynthesis of Au NPs in the size range of 5–25 nm via reduction of chloroauric acid. The synthesis of silver, copper, and zinc nanoparticles using Streptomyces sp. has demonstrated that the reductase enzyme from Streptomyces sp. has a vital role in the reduction of metal salts. Similar to other microorganisms, yeasts have also been widely investigated for the extracellular synthesis of the nanoparticles on a large scale, with straightforward downstream processing [8].

#### Preparation of metal oxide NPs

Different synthetic methods such as hydrothermal, solvothermal, microwave, vapor deposition, seed mediated, spray pyrolysis, wetchemical have been employed for the preparation of metal oxide NPs with diverse morphology and size.

Recent report on the synthesis via aqueous extract of brown alga S. muticum has indicated the formation of pure ZnO NPs in the size range of 30-57 nm with hexagonal crystal structure [9]. Francavilla, *et al.* designed a feasible protocol for the synthesis of ZnO NPs using Gracilaria gracilis, an edible form of algae.

Plant crude extract contains novel secondary metabolites such as phenolic acid, flavonoids, alkaloids and terpenoids in which these compounds are mainly responsible for the reduction of ionic into bulk metallic nanoparticles formation as shown in Figure 1 [10,11]. These primary and secondary metabolites are constantly involved in the redox reaction to synthesize eco-friendly nanosized particles.

#### Nanoparticle synthesis using plants

Different parts of plants such as Stem [12], seeds [13], leaves [12] and flowers are used to produce silver, gold and many other metallic NPs. Besides microbes, use of part of plants like stem, leaves, roots etc. for the synthesis of nanoparticles is yet another exciting possibility that is relatively unexplored.

## Structural transformation in monolayer materials: a 2D to 1D transformation

Kasra, et al. [14] used atomistic simulations and revealed an intrinsic structural transformation in monolayer materials that lowers

their dimension from 2D nanosheets to 1D nanostructures Similarly, the chemical methods are used to synthesized NPs by electrodeposition, sol-gel process, chemical solution deposition, chemical vapour deposition, soft chemical method, Langmuir Blodgett method, catalytic route, hydrolysis, co-precipitation method and wet chemical method. Apart from that, the biological methods are using eco-friendly resources such as plant extracts, bacteria, and fungi, micro algae such as cyanobacteria, diatom, seaweed (macroalgae) and enzymes. Various microorganisms, such as bacteria, fungi [15], yeast, plant extracts and waste materials have acted as eco-friendly precursors for the synthesis of NPs with potential applications.

#### **Bio-reduction mechanism**

The methods for making nanoparticles can generally involve either a "top down" approach or a"bottom up" approach. In top-down synthesis (Figure 2), nanoparticles are produced by size reduction from a suitable starting material. Size reduction is achieved by various physical and chemical treatments (Figure 2). Top down production methods introduce imperfections in the surface structure of the product and this is a major limitation because the surface chemistry and the other physical properties of nanoparticles are highly dependent on the surface structure [16].

In bottom up synthesis, the nanoparticles are built from smaller entities, for example by joining atoms, molecules and smaller particles. In bottom up synthesis, the nanostructured building blocks of the nanoparticles are formed first and then assembled to produce the final particle. The bottom up synthesis mostly relies on chemical and biological methods of production. The probable mechanism of nanoparticle synthesis by bottom up approach is shown in Figure 3. Of the biological methods of synthesis, the methods based on microorganisms have been widely reported.

**Silver**: the biochemical reaction of  $AgNO_3$  reacts with plant broth leads to the formation of AgNPs by following reaction [17].

 $Ag + NO_{3}^{-} + Plant extract \rightarrow Ag^{\circ} NPs + by products$ 

Gold: the plant extract contains different biomolecules such as

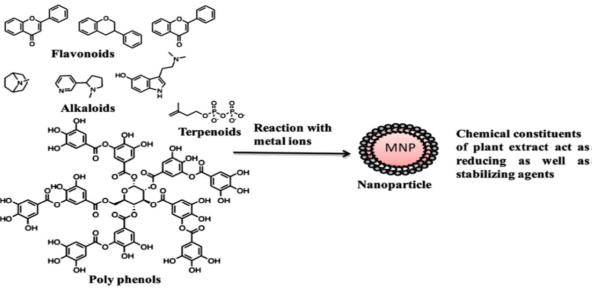




Figure 1. Possible chemical constituents of plant extract responsible for the bio reduction of metal ions [10,11].

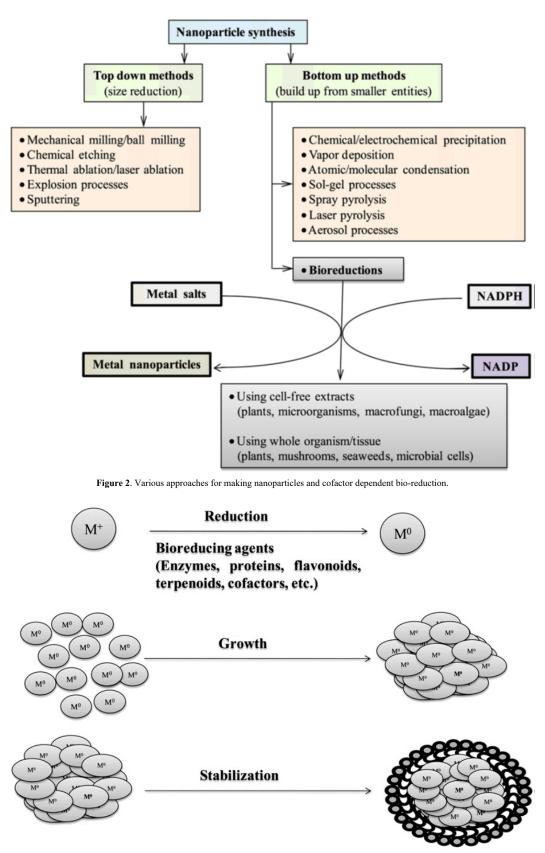


Figure 2. Various approaches for making nanoparticles and cofactor dependent bio-reduction.

proteins, sugars, amino acids, enzymes and other traces of metals. These metabolites are strongly involved in the bio-reduction process. The proposed reaction was  $Au^+$  ions reduction into metallic  $Au^{\circ}$  nanoparticles in the presence of metabolites and redox enzymes [18].

The reaction is given below.

H Au<sup>+</sup> Cl<sub>4</sub> . 4H<sub>2</sub>O + Plant extracts  $\rightarrow$  Au<sup>o</sup>NPs + byproducts

**Platinum**: platinum is involved in the following reduction process such as

H<sub>2</sub> Pt<sup>+</sup> Cl<sub>2</sub>. 6H<sub>2</sub>O + Plant extracts  $\rightarrow$  Pt<sup>o</sup> NPs + byproducts

**Copper**: the copper nanoparticles are synthesized from plant extracts and the reduction mechanism was proposed by [19]:

 $CuSO_4$ . 5H<sub>2</sub>O + Plant metabolites  $\rightarrow$  Cu<sup>o</sup>NPs + byproducts

**Zinc oxide**: A typical procedure was employed in ZnO nanoparticles production; the zinc nitrate was dissolved in the aloe plant extract to produce the nanosized particles. The method is as follows [20]:

Zinc nitrate + Plant extract  $\rightarrow$  ZnO + byproducts

**Titanium oxide:** Nano-sized  $\text{TiO}_2$  has been successfully produced by adding TiO (OH)<sub>2</sub> solution to the suspension of Lactobacillus sp. The equation can be described as following:

Ti.  $(OH)_2 \rightarrow TiO_2 + H_2O$ 

#### Factors influencing the synthesis of metallic nanoparticles

Some environmental factors such as physical and chemical parameters controlled metallic crystal structure using the plant biomass as substrates. It determined the employment of growth conditions and obvious formation of different size of NPs such as spherical, triangular, hexagonal and rectangular.

There are different types of molecules that could act or be used as capping agents but some of the broadly classified green capping agents.

Moreover, the amino and carboxy groups present in the amino acids caused the reduction of  $AuCl_4^-$  and coating of NP surface [21]. In another interesting study, Au nanochains were prepared via facile single step within 15 min in the presence of glutamic acid and histidine amino acids. The removal of amino acid molecules from (111) facet allows the linear aggregation of particles due to dipole–dipole interactions which arise as a result of the zwitterionic nature of amino acids.

The synthesis is carried out in the presence of water as a solvent thus, eliminating the use of toxic solvents [22]. One of the distinguishing features of polysaccharides is that they sharply accelerate the kinetics of sol–gel processes due to their catalytic effect [23]. They not only have been found to modify the structure and morphology of  $TiO_2$  but have induced a different phase where rutile phase has been obtained in the presence of chitosan whereas anatase in the presence of starch [24].

#### Nanoparticle synthesis using microorganisms

Some well-known examples of nanoparticles synthesized by microorganisms either intracellularly or extracellularly [25] are: synthesis of magnetite by magnetotactic bacteria and synthesis of siliceous material by radiolarians and diatoms. The green synthesis methods include synthesis of nanoparticles using microorganisms like bacteria, fungus, yeasts, plants and DNA [26]. Multiple species of bacteria and fungi have been investigated for the growth of nanoparticles of different composition and size, for example, synthesis of gold by Verticilliumsp, synthesis of CdS quantum dots using fungi etc.

In recent research, bacteria, including Pseudomonas deceptionensis [27], Weissella oryzae [28], Bacillus methylotrophicus [29], Brevibacterium frigoritolerans [30], and Bhargavaea indica [31], have been explored for silver and gold nanoparticle synthesis. Similar potential for producing nanoparticles has been showed by using several Bacillus and other species, including Bacillus licheniformis, Bacillus amyloliquefaciens, Rhodobacter sphaeroides [32], Listeria monocytogenes, Bacillus subtilis, and Streptomyces anulatus [32,33]. Various genera of micro-organisms have been reported for metal nanoparticle synthesis, including Bacillus, Pseudomo-nas, Klebsiella, Escherichia, Enterobacter, Aeromonas, Corynebacterium, Lactobacillus, Pseudomonas, Weissella, Rhodobacter, Rhodococcus, Brevibacterium, Streptomyces, Tricho-derma, Desulfovibrio, Sargassum, Shewanella, Plectonemaboryanum, Rhodopseudomonas, Pyrobaculum, and others [34].

#### Results

The proteins present in the alga acted as templating as well as stabilizing agent, thereby avoiding the use of surfactants, which are difficult to remove. The water-soluble pigments present in the extract were found to be responsible for the reduction and stabilization of the NPs [35]. The polysaccharides present in the aqueous extract of Sargassum muticum caused the reduction of ferric chloride solution, thereby leading to the formation of ferric oxide (Fe<sub>3</sub>O<sub>4</sub>) NPs with cubic morphology and average diameter of 18 ±4 nm [36]. Since, these are large molecules and amphiphilic in nature; they act as surfactant molecules, which causes not only concentration buildup of the surfactant at the surface and reduction of the surface tension, but also the orientation of the molecule at the surface [37]. The biogenic methods lead to the designing of NPs with interesting morphologies and varied sizes [18]. However, with time, on exposure of NPs the toxicity levels against alga increase, but the synthesized NPs show no toxicity when tested with cell lines of normal human cell [38]. The coating of biological molecules on the surface of NPs makes them biocompatible in comparison with the NPs prepared by chemical methods [39]. The biocompatibility of bio-inspired NPs offers very interesting applications in biomedicine and related fields [40]. These biomolecules are effective against cancer, diabetes, thrombosis, obesity, and other degenerative diseases and act as reducing as well as capping agents. Many previous reports are demonstrating that biosynthesized nanoparticle effectively controlled oxidative stress, genotoxicity and apoptosis related changes. Sigma Aldrich is currently the leading supplier of nanomaterials. BASF and Evonik Degussa are its close competitors, in particular in the offer of nanomaterials in cosmetics and personal hygiene (Table 1) [41].

## Characterization and commercial applications of biosynthesized nanoparticles

Nanoparticles are generally characterized by their size, shape, surface area, and disparity [42]. Light wavelengths in the 300–800 nm are generally used for characterizing various metal nanoparticles in the size range of 2 to 100 nm. The ratio of surface area to mass in nanometric particles is 1000-fold greater than in micrometric particles [41]. Quantum dots are the materials, which in greatest extent use the quantum effects. Quantum effects also affect the ability to accept or donate electrical charge, which determines the catalytic ability [41]. In addition to potential benefits (antibiotic, antifungal and antiviral properties), silver nanoparticles (AgNPs) can trigger for instance undesirable and hazardous interactions with biological systems, thereby generating toxicity. Their properties can be majorly divided into physical and optical properties. Applications of NPs will particularly depend on

Production	Nanoparticles	Minimum global production volume [tons]	Maximum global production volume [tons]
	Titanium dioxide	60,000	150,00
High volume production	Zinc oxide	32,000	36,00
	Silicon dioxide	185,000	1,400,000
	Aluminium oxide	5,000	10,100
	Carbon Nanotubes	1,550	1,950
	Nanoclays	25,000	51,000
	Cerium oxide	880	1,400
		4.5	9
	Quantum dots	120	225
	Antimony tin oxide	290	570
	Copper oxide Silver	135	420
	Nanocellulose	400	1,350
	Bismuth oxide	35	55
	Cobalt oxide	5	<10
Low volume production	Dendrimers	0.3	1.25
	Fullerenes & POSS	40	100
	Graphene	60	80
	Gold	1	3
	Iron oxide	9	45
	Magnesium oxide	15	30
	Manganese oxide	2	3.5
	Nickel	5	20
	Zirconium oxide	80	300

Table 1. Market for nanomaterials - global production in 2014 [41]

their physicochemical properties (size, shape, crystal structure or not, surface charge, solubility, etc.).

In summary, Table 2 depicts the compositions, shape and size of the NPs and the corresponding biomaterials adopted as the reduction agents reported during the last decade.

#### Classical approaches of metallic nanoparticles

Even today, the biological aspects of metallic gold nanoparticles (GNPs) are very useful to human health and cosmetics applications. Silver is used as wound healer agents and ulcer treatment [43].

The applications of NPs materials are numerous and now remarkably significant in human life and in industries [44]. The possibility of applying nanomaterials for use in agriculture, veterinary medicine, the food industry and cosmetology is also being explored. The group of materials of particular interest includes: nanoparticles of silver, gold, zinc, selenium, titanium dioxide and carbon nanotubes. Medical bioengineering is an area where nanotechnology has found many applications. In this area, nanotechnology is mainly used in the field of diagnostic tests – as a tool for the detection of diseases and their imaging and monitoring of pharmacological therapy (mainly the system of drug delivery and disposition in the human body). That results in the unmistakable increase in the level of biocompatibility of implants used. The beauty industry is another sector in which nanotechnology is used [45]. The harmful preservatives have been partially replaced by metal nanoparticles, in particular AgNPs

#### Catalytic applications of NPs and waste water treatment

There are also various eco-friendly nanoproducts available in commercial market with high efficiency such as water purifier, bone and teeth cement, facial cream and homemade products [46]. Biosynthesized NPs exhibit interesting size dependent catalytic properties due to high surface-to-area volume ratio. Pd NPs synthesized using soya leaf extract caused the degradation of azo dyes [47]. Fe<sub>3</sub>O<sub>4</sub> NPs coated with soluble bio-based products (SBO) efficiently adsorbed crystal violet (CV) dye used as a model pollutant. Thus, these NPs could be used for the removal of pollutants in the water [48].

#### **Biosensing applications of NPs**

Recently, attention has been focused on the synthesis and application of nanocomposites for supercapacitors [49], which can have superior electrochemical performance than single structured materials. These encouraging results show great potential in terms of developing high-capacitive energy storage devices for practical applications [49].

#### **Cosmetics applications of NPs**

New dimension of metallic nanoparticles is used for different commercial applications mainly cosmetics, pharma coating materials and food preservatives.

#### Nanoparticles in food industry

In food industries, the food products gets high microbial contamination due to their various open scale processes such as in manufacturing, processing and shipping of raw materials.

#### Pharmacological and biomedical applications of NPs

Being super paramagnetic in nature, iron and iron oxide NPs find extensive usage in biomedical applications. Au NPs have proved to be important tool in many potential biomedical applications including an emerging alternative for life-threatening diseases, DNA modeling and biosensor applications, especially in cancer nanotechnology. Nanoparticles have proved to be a likely candidate for antimicrobial agent. AgNPs is a suitable promising agent to inhibit the growth of cancer cells via various mechanistic approaches; the hypothetical mechanism is shown in Figure 4.

The plant derived chemical constituents such as quinine, artemisinin and aromatic compound have been successfully used against resistant strains of malaria parasites. Anti-inflammatory is an important wound healing mechanism. Anti-inflammation is a cascade process that produces immune responsive compound.

The bio based nanoparticles are new and revolutionized to treat malignant deposit and without interfering the normal cells. Suman, *et al.* (2013) [50] reported that the green synthesis of silver nanoparticles exhibited a significant cytotoxic effect in HeLa cell lines compared to other chemical based synthetic drugs. Daisy and Saipriya's (2012) [4,51] results showed that gold nanoparticles have good therapeutic effects against diabetic models. The gold nanoparticles treated diabetic model showed a decrease of HbA (glycosylated haemoglobin) level which is maintaining the normal range [52] explored the Sphaeranthus amaranthoides biosynthesized AgNPs inhibited a-amylase and acarbose sugar in diabetes induced animal model.

#### Discussion

Green biosynthesis [53] has been considered as one of the promising method for synthesis of nanopartilces because of their biocompatibility, low toxicity and eco-friendly nature [54]. The rich biodiversity and easy availability of plant entities have been highly explored for the nanomaterials synthesis [55]. The biosynthesis method employing plant extracts of Pelargonium graveolens, Medicagosativa, Azadirachta indica, Lemongrass, Aploevera, Cinnamomum Camphor [13] have drawn great attention as an alternative to conventional methods, because plants are found in abundance in nature. It is hydrophilic, biocompatible, non-toxic and used for coating of many metal NPs [56]. Feng, *et al.* explored the adsorption mechanism of amino acids and surfactants on to the (111) surface of gold using molecular dynamic simulation with the application of intermolecular potential CHARMM-METAL [57].

#### Table 2. Algae mediated synthesis of metallic NPs.

Table 2. Algae mediated synt Composition of NPs		Size (nm)	Morphology	Citation
Au	Brown, Sargassum muticum	5.42 ± 1.18	Spherical	Namvar et al. (2015)
Au	Tetraselmis kochinensis	535	Spherical and triangular	Senapati et al. (2012)
Au	Brown, Ecklonia cava	30 ± 0.25	Spherical and triangular	Venkatesan et al. (2014)
Ag	Caulerpa racemosa	5-25	Spherical and Triangular	Kathiraven et al. (2015)
Ag	Brown, Cystophora moniliformis	50-100	Spherical	Prasad et al. (2013)
Ag	Chlamydomonas reinhardtii	535	Round/rectangular	Barwal et al. (2011)

Composition of NPs	Species of Algae	Size (nm)	Morphology	Citation
Au	Chlorella vulgaris	2–10	Spatial array of self assembled Structures	Annamalai and Nallamuthu, (2015)
CdS	Phaeodac tylum tricornutum	-	NA	Scarano and Morell (2003)
Au	Brown, Padina gymnospora	5367	Spherical	Singh et al. (2013)
Au	Brown, Fucus vesiculosus	Varied	Spherical	Mata et al. (2009)
2-lines ferrihydrite nanoparticles	Euglena gracilis	0.6–1.0	Spherical	Brayner et al. (2012)

NA = not available.

The mechanism for the interaction of NPs with the specific membrane has been illustrated in Figure 5 [58].

As soon as NP comes in contact with the membrane of pathogenic microorganisms, there is dissolution and release of metal cations which inhibit respiratory enzymes and ATP production. There is reactive oxygen species (ROS) production which disrupts membrane integrity and other transport processes [58].

Anti-bactericidal activities of metallic nanoparticles, the reciprocal action of nanoparticles subsequently breaks the cell membrane and

disturbs the protein synthesis mechanism in the bacterial system. Antifungicidal activities of metallic nanoparticles. The fungal cell membrane structure significant changes were observed by treating it with metallic nanoparticles. Antiplasmodial activity of metallic nanoparticles, this method has been more economical but less effective to control the target organisms in the health care sector.

These investigations suggest that the main mechanism of the synthesis of nanoparticles using bacteria depends on enzymes; Algae and most fungi containing important metabolites with higher

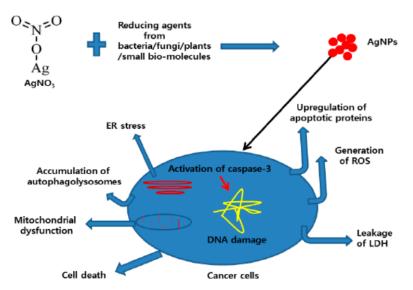


Figure 4. The possible mechanisms of AgNP-induced cytotoxicity in cancer cell lines. Endoplasmic reticulum stress(ER), lactate dehydrogenase (LDH), reactive oxygen species (ROS).

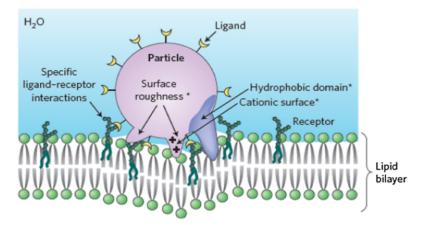


Figure 5. Representation of receptor-mediated uptake. This is the specific biological mechanism for particles interacting with the surface membrane and undergoing cellular uptake. The intrinsic NP characteristics that promote surface binding (roughness, hydrophobicity, cation charge) generally lead to nonspecific binding forces (marked by asterisks) that promote cellular uptake. In contrast, specific receptor-ligand interactions generally lead to endocytic uptake. A combination of nonspecific binding forces on the surface of spiked particles can lead to direct penetration of the surface membrane without the need to involve endocytic compartments. Reproduced with permission [58].

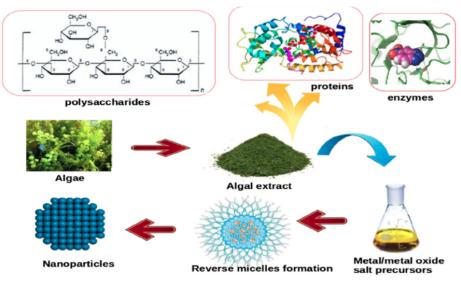


Figure 6. Mechanism of biosynthesis of NPs using algae.

bioaccumulation ability and simple downstream processing are easy to culture for the efficient, low-cost, production of nanoparticles [59]. Moreover, compared with bacteria, fungi have higher tolerances to, and uptake competences for, metals, particularly in terms of the high wallbinding capability of metal salts with fungal biomass for the high-yield production of nanoparticles [59]. Three possible mechanisms have been proposed to explain the mycosynthesis of metal nanoparticles: nitrate reductase action; electron shuttle quinones; or both [59]. Fungal enzymes, such as the reductase enzymes from Penicillium species and Fusarium oxysporum, nitrate reductase, and /-NADPH-dependent reductases, were found to have a significant role in nanoparticle synthesis, similarly to the mechanism found in bacteria. The synthesis of nanoparticles using actinomycetes has not been well explored, even though actinomycetes-mediated nanoparticles have good monodispersity and stability and significant biocidal activities against various pathogens [60,61]. The simple mechanism in Figure 6 explains that enzymes and functional groups present in the cell walls of algae form complexing agents with the precursors thereby, causing reduction and deposition of metal/metal oxide NPs at ambient conditions.

#### Cytotoxic

Cytotoxic drugs act by directly killing selected cells, affecting both the growth and behavior of remaining cells to treat unwanted malignancies and tumors. Cytotoxic can be used to treat various ailments including rheumatoid arthritis, and systemic lupus erythematous. They are commonly used in oncology therapeutics, which represent one of the fastest growing segments of the pharmaceutical and biotechnology industry.

While cytotoxic drugs have widespread treatment potential, the successful and safe manufacturing of cytotoxic drugs requires a highly skilled team of experts and well controlled manufacturing facilities. Lonza currently operates GMP production suites for gram-scale cytotoxic production and recently invested CHF 24 million for multi-kilogram-scale production capacity at our site in Visp, Switzerland. Focus on safety of supply when meeting the clinical and commercial scale demands.

#### Investments are been made for the new cytotoxic facility

The investment consists of 3 parts:

- Fermentation and chemical capabilities of all scales to give customers the opportunity to manufacture complex cytotoxins with confidence at Lonza. The site will have the lowest occupational exposure limits (OELs) to safeguard employees and the environment.
- SSP build-out: Investment in infrastructure and clean rooms including gowning area and airlocks fully dedicated to the chemical production and isolation of cytostatic and cytotoxic compounds. The entire setup will be constructed in a modular and very flexible way in order to accommodate a wide range of product / process requirements. The investment will include a new building fully dedicated to the microbial fermentation of cytotoxic compounds. Main equipment for this building will include fermenters in the range of 50 to 1000 liter and a filtration unit.
- Upgrade of existing 15 m<sup>3</sup> fermenter in Visp, Switzerland so that it can be used for the production of larger amounts of highly active compounds.

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